



Material - UNI G12Ni14

Standard Specification for Low Alloy Steel With Low Temperature Toughness for Castings Subject to Pressure

Group - Ferrous Mild Steel Alloys

Sub Group - UNI G12Ni14 Low Alloy Steel With Low Temperature Toughness for Castings Subject to Pressure

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

| Chemical Composition | | | Heat Treatment | |
|----------------------|------|---------------|---|--|
| Carbon | C % | 0.150 max. | Normalising + Tempering or Hardening + Tempering | |
| Silicon | Si % | 0.600 max. | | |
| Manganese | Mn % | 0.800 max. | | |
| Phosphorus | P % | 0.035 max. | | |
| Sulphur | S % | 0.035 max. | | |
| Nickel | Ni % | 3.000 - 4.000 | | |
| Iron | Fe % | Balance | | |
| - | - | - | Mechanical Properties Tensile Strength in Mpa 440 min. Yield Strength in Mpa 275 min. Elongation in % 21 min. Reduction of Area in % - Hardness in BHN - Impact in Joule - | |
| - | - | - | | |
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| Cross Reference Table | | | |
|-----------------------|----------|----------------|------------------------------|
| Material | Standard | Country | Grade Belong to the Industry |
| SA-352 Grade LC3 | ASME | USA | Casting |
| 1.5638 | DIN | Germany | Casting |
| 1.5638 | EN | European Union | Casting |
| 503-490 | BS | British | Forging |
| AM8Ni14 | UNE | Spain | Casting |
| J31550 | UNI | Italy | Casting |
| A352 LC3 | ASTM | USA | Casting |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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